

SOUTH PRODUCTION NOTES

**November 22-23, 2014
Weekend Notes**

**BASF EMPLOYEES
30 Last Recordable
510 Last Lost Time**

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.

#1 MED / Si-1624:

Running- continue keep 5 bags ahead of Calciner

Weekend: Keep running

Midnight shift:

Day shift:

Afternoon shift:

#1 RC / SI-1624:

Calciner needs to be relined out to make good material need SA to make adjustments

Make sure to fill out an SAP sheet for the material coming off and Take Surface Areas per MOD.

Bags from getting Calciner lined out have been re-labeled and are being analyzed by Lab.

Weekend: Continue adjusting to get Pink material Call Kristen to keep her up to date with what is going on with this material.

Midnight Shift:

Day shift: Turned White

Afternoon shift: Trying to get pink again, Set aside bags that are white
Exhaust to F1

#2 MED line / Cu-0860:

Continue. Incorporate 5 drums of material (from bad batch Friday morning) back into batches, Lot 486-487 is -in pass.

In the powder room, use only bags without an X on them.

Do not use drum for barrel cleaning.

Weekend: Continue to Run as able

Midnight shift: Continue

Day Shift: Continued. Added 1/3 drum of wet mix per batch...ran very well.

Afternoon Shift:

#2 RC/ Cu 0860:

Continue as feed available, Bladder on bag off station should be working now, offer feedback about new switch.

Weekend: Continue to feed

Midnight shift:

Day Shift: Continued.

Afternoon Shift:

Exhaust to F1

#3 MED/ D-1708:

Continue to run. PM's Finished, relocation of gas valve finished, OK to run when able. Bag Cutter finished.

Weekend: Keep Running, Callout if any repairs are needed

Midnight shift:

Day Shift:

Afternoon Shift: had issues with extruder- maintenance repaired

#3 RC / D-1708:

Continue. Call out maintenance if repairs are needed.

Monitor fines and advise John.

Need to close fines drums and place in Red zone, write the weight on the board in control room and include on SAP Sheets.

Weekend: Keep Running

Midnight shift:

Day shift: Down. Fines screen changed back to .084

Afternoon Shift: continued

Exhaust to CTO

#4 RC / D-5253:

Out of feed. Samples have been missing, Verify that you are sampling per MOD.

Weekend: May have feed by Saturday afternoon. When we have 1 bag off National and Pfaudler is running.

Midnight shift:

Day Shift: Down.

Afternoon Shift: on feed

Exhaust to Trimer

#5 RC / Cu-3818:

Make sure to get your surface areas!

Roto-lock repaired- Keep an eye on the discharge end.

Begin feeding the "refire" bags with painted "X" on them in Al Gel. These bags do not need to be remade...add them to current lot

More phibrotech material is on site.

Weekend: Continue

Midnight Shift:

Day shift: Maintenance fixed rotolock late in the shift. Relight on 2nd shift and begin feeding.

Afternoon shift: Running

Exhaust to 5A DC

#6 RC & Dryer / D-0756

Ready to feed material at 2:30 AM

Use Auto Sampler for bags 32 oz and a 16 oz grab. Bag rack Raised to accommodate bags and keep from backing up chute.

Screen Changed to 14 Mesh per John,

Be Sure to Check Weigh all bags and fill out sheet by Scale,

Weekend: continue- make feed as able- Needs to run

Midnight shift:

Day Shift:

Afternoon shift: hold

Exhaust to Sly Scrubber

6 Tank /D-5253

Continue. Drain looked at by Schirmer and Lucas- not fixed yet

Midnight Shift: No activity

Day Shift:

Afternoon shift:

New Pfaudler / D 5253

Gear have been fixed and Pfauder is operational. Vacuum and Pipe should be repaired by Saturday Afternoon.

Drum set up for drainage- see revised batch sheet.

Weekend: Should be able to start making batches Saturday afternoon.

Continue to make batches to Keep National Dryer Feed.

Midnight shift:

Day shift:

Afternoon Shift:

7 Tank AMT

No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon.

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

Old Pfaudler / D-0756:

Running. Continue to run to keep up with #6 Dryer/Calciner

Weekend: Continue to make batches to keep up with #6

Midnight Shift:

Day Shift:

Afternoon shift: making batches. First batch can be fed to #6 at 2:30

National Dryer: D-5253

Use blue totes to empty Pfaudler, and ONLY - **Use one buggy!!**

Weekend: National Dryer has been repaired and needs to be running, Feed material as available.

Midnight Shift:

Day shift:

Afternoon Shift:

PK Blender/AI 3915:

Continue as manpower is available. New Screener is running. Be sure to only screen 1 batch ahead of what you are making in the PK. We cannot let the screened sterotex/graphite sit. It causes havoc on the Horne machines.

Weekend: Run as manpower permits

Midnight Shift:

Day shift:

Afternoon shift: hold manpower

Abbe Blender / 5206 Done

Done for a while. Area Cleaned and Contractors finished with Sprinkler work

Midnight shift: NA

Day shift: NA

Afternoon shift: NA

Tower 3/ Cu 0860:

Running

Weekend: Utilize Kiln operator for tower loading and unloading

Midnight Shift:

Day shift:

Afternoon shift: Running

Tower 6 / Cu 0860:

Should have room on Saturday day shift to drop

Weekend: Utilize Kiln operator for tower loading and unloading

Midnight Shift:

Day shift: waiting

Afternoon shift: waiting

North Screener / DPT 101 to Cu-0860:

Screening Last of the DPT- 101 Change over to Cu-0860 and start back up.

Weekend: Need to keep Screeners Running

Midnight shift:

Day shift:

Afternoon shift:

South Screener / Cu-0860:

Changed to Cu-0860- Keep Running

Weekend: Keep running

Midnight shift:

Day shift:

Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32:

Running, when able.

Weekend: Run when able

Midnight shift:

Day Shift:

Afternoon shift: running

#2664 (east) Pill Machine / Al-3915 T 5/32:

Running, when able.

Weekend: Run when able

Midnight shift:

Day Shift:

Afternoon shift: Running

TK #2 / V 2010 P :

BI Mill has several work orders submitted for bearing replacement and new slide gate and drop chute on DC. WOW's by Grodecki

Weekend: Running

Midnight shift:

Day Shift:

Afternoon shift:

TK #4 / Cu 0203:

Continue to load. The first two lots of the 0248 material are good to load (lot 108 and 109). WOW for Dust collector.

Weekend: Continue

Midnight shift:

Day Shift: Continued.

Afternoon shift: continued

Harrop Kiln / Al 3920:

Switch over to 3920- 90 min Cart

Weekend: continue

Midnight shift:

Day Shift:

Afternoon shift: continue

Building 27 Belt Filter / Cu 6081:

Running— Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.

Weekend: on hold

Midnight shift:

Day shift: Down.

Afternoon Shift: down

Priorities:

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer#4RC/Trimer
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) Milling V-2046 P
- 7) #2 Tunnel Kiln
- 8) #5 RC
- 9) #2 Line/#2RC
- 10) East Pfaudler/HC-11 Dryer/#6 RC
- 11) Horne Tabletting
- 12) South Precip
- 13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums